



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3537-1
Job Sheet 170167



Part No: D3537-1

Job Qty: 50 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV E IPP Rev:A New Issue 07-02-14 JLM IPP REV:B 15.10.16 added automated welding DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	1/25/18	1/25/18	0.00	0.00	Start Up Waterjet		AL 18/01/14
105	Waterjet	50 pcs	1/25/18	1/25/18	0.00	2.15	Waterjet1		AL 18/01/14
125	QC	50 pcs	1/25/18	1/25/18	0.00	0.00	QC8		38
140	Brake NC	50 pcs	1/25/18	1/25/18	0.03	0.65	Brake NC 1		3-88
150	QC	50 pcs	1/25/18	1/25/18	0.00	0.00	QC5		AL
160	Autoweld 1	50 pcs	1/26/18	1/26/18	0.00	3.71	Automated welding		AL
170	QC	50 pcs	1/26/18	1/26/18	0.00	0.00	QC10		38 DAS
180	QC	50 pcs	1/26/18	1/26/18	0.00	0.00	QC5		4-88 38
210	Packaging	50 pcs	1/26/18	1/26/18	0.00	0.00	Packaging3-1	FP001	AT 18/01/14
220	QC21-SA	50 Ea	1/26/18	1/26/18	0.00	0.00	QC21		DAS 21 3-88

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	5	150	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	4.250inches ± 0.010	4.260 4.240		
2	Wearpad	3.500inches ± 0.010	3.510 3.490		
3	Wearpad	1.970inches ± 0.030	2.000 1.940		
4	Wearpad	3.630inches ± 0.030	3.660 3.600		
5	Wearpad	2.420inches ± 0.010	2.430 2.410		
6	Wearpad	0.220inches ± 0.010	0.230 0.210		
7	Wearpad	0.375inches ± 0.010	0.385 0.365		
8	Wearpad	0.063inches ± 0.010	0.073 0.053		

DART
AEROSPACE
S031939



Wearpad

PART NO: D6567 - 1

Original Serial #: S031939

Revision:

Operation:

Change No:

Start up Operation 01/14/18

Job No: 170167

Dart Aerospace Ltd.

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